



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM262V3000101-21

Job Sheet 178201



Part No: RBEM262V3000101-21

Job Qty: 6 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/2/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM262V3000101 Rev. 1 IPP Rev. A 18.05.14 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/2/18	0.00	0.00	Start Up Waterjet		de 18/07/18
110	Waterjet	6 pcs		7/2/18	0.00	0.50	Waterjet 2 OMAX		de 18/07/18
120	QC	6 pcs		7/2/18	0.00	0.00	QC2 Waterjet-4		de 18/07/18
130	QC	6 pcs		7/2/18	0.00	0.00	QC8-6		de 18/07/18
150	Outsource	6 pcs		7/2/18	0.00	0.00	Outsource4		CT 18-7-27
160	Packaging	6 pcs		7/2/18	0.00	0.00	Packaging2		AUG 08 2018
170	QC	6 pcs		7/2/18	0.00	0.00	QC6		38 4/18/08/08
180	Packaging	6 pcs		7/2/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	6 Ea		7/2/18	0.00	0.00	QC21		21 AUG 09 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: 1 Prog Rev: 1 2-Deburr if necessary (Red Barn folder)
Descriptions: 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
150 - Issue P/O to GROUPE ALTECH: PO040622 ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
CLASS 1, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.00 DAS 10 6.00 9-89	.7440 ft (.124 ea)	90-Start up Operation	3006779

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X10.000	1	6	0

Part Specifications

Specifications could not be found.



Container No: S092433



Part: RBEM262V3000101 - 21

Job No: 178201

Serial No/Batch: S092433

Revision: 1

Inspector:

Exp Date:

Instructions:

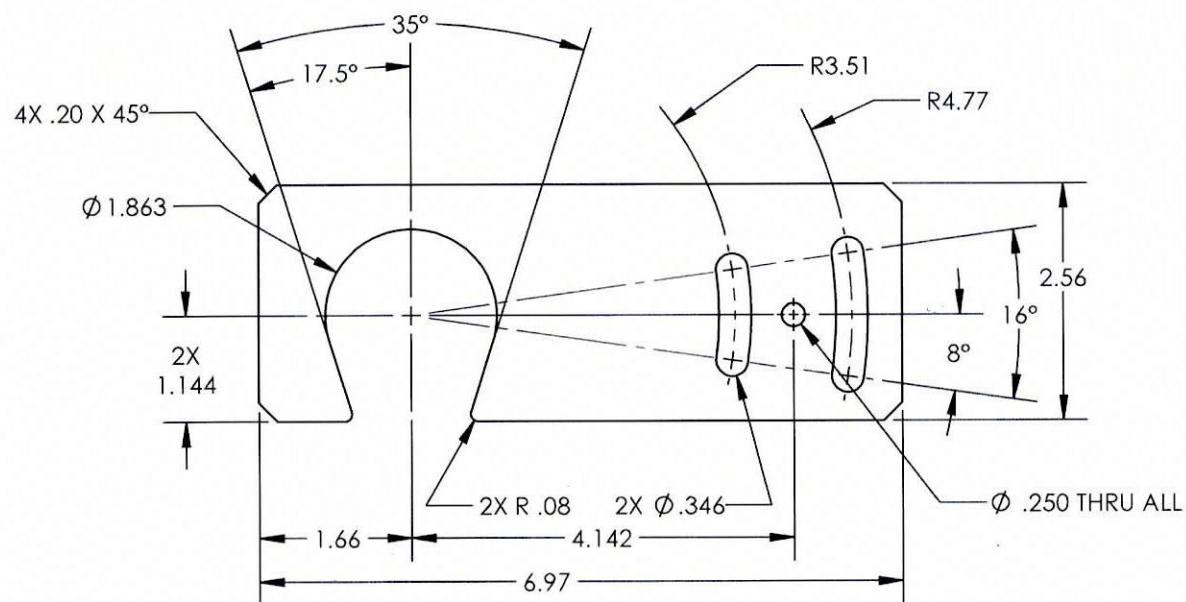
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/16/18

8-05 8 0001A
30
20.0

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



(-21)

PLATE

DART AEROSPACE	
TITLE EXTINGUISHING BOTTLE SUPPORT	
DWG NO. RBEM262V3000101-21	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT TREAT FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
SPEC MIL-A-8625F, TYPE II, CLASS I	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL H175
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 6/20/2016
SHEET 12 OF 15	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040622**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040622
PO Date: 7/27/18
Due Date: 7/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174443	RBW6305G01232-3G-1	Receiver -Issue P/O to Groupe Altech: P/O _____ -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color: Yellow -Certificate of Conformity is required	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$14.5833333/pcs	\$175.00
							12x	AUG 03 2018			
2	178201	RBEM262V3000101-21	Plate -Issue P/O to GROUPE ALTECH: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	7/31/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
					DAS 61 9-89		6x	AUG 08 2018			DAS 38 9-89
3	179860	SWA3-300	Wire Clamp -Issue P/O to Groupe Altech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	7/31/18	19 pcs	0 pcs	19 pcs	\$6.31578947/pcs	\$120.00
							19x	AUG 08 2018			

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	178356	RBT400221-109	Turnbuckle -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type Stress Proof; -Certificate of Conformity is required	Firmed	-	7/31/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
5	181471	C10-6	Trunnion 1-Issue P/O to Groupe Altech; P/O _____ RC 44-46 2-Nickel plate - 0.0009-0.0011, Bake after plating 3- Certificate of Conformity is required	Firmed	-	7/31/18	1 pcs	0 pcs	1 pcs	\$240.00/pcs	\$240.00
6	179961	RBT18601	Main Rotor Swashplate ReGreasing Tool -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; -Certificate of Conformity is required	Firmed	-	7/31/18	2 pcs	0 pcs	2 pcs	\$60.00/pcs	\$120.00
7	180205	RBW6205G19332-3G-1	Draw Bolt -Issue P/O to Groupe Altech; P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	-	7/31/18	7 pcs	0 pcs	7 pcs	\$12.8571429/pcs	\$90.00
8	177589	SK145-0115-20	Clamp Bar ISSUE P/O: _____ PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed	-	7/31/18	20 pcs	0 pcs	20 pcs	\$5.00/pcs	\$100.00
Grand Total:											\$1,085.00

Order Notes

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/30/18 2:34 PM dart.tsimikdis.chrisoula



Certificat de Conformité / Certificate of Compliance

(011405-4)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011405-4

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
06-Aug-2018		Aman		040622				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
2	RBEM262V3000101-21 Rev. ✓	RBEM262V3000101-21 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6 ✓	0	0	0
3	SWA3-300 Rev. ✓	SWA3-300 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 3 CLASS 2	ANODIZE CH	19	19 ✓	0	0	0
6	RBT18601 Rev. ✓	RBT18601 01 -ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS2	ANODIZE CH	2	2 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.